

**Work Order ID 71214**

Friday, June 24, 2011 8:36:06 AM



Page 1

Item ID: D3505-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Web

Start Date: 6/24/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/24/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan: *MF*Date: *11-06-23*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D3505

Rev A

100

0.00



Skidtubes

Skidtubes

Memo

0.00

Skidtubes

1-Cut to Length as per Dwg D3505 2-Drill Pilot Holes using DT8869 Drill  
Jig 3-Open pillots to 1.000" as per Dwg D3505 4-Deburr*x1**DL*  
*11/06/24*

110

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

*11-6-24*

120

0.00



Chemical Conversion Coat per QSI005 4.1

HandFinish

Memo

0.00

Hand Finishing

*x1**DL*  
*11/06/24*

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Page 2

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Item Name: Web

Start Date: 6/24/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/24/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

DP 11-6-24

140

Identify as per dwg & Stock Location: LG

0.00



Packaging

Memo

0.00

Packaging

x1 Wh. 11/06/24

150

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/6/27 JF MF 11-06-24

# Picklist Print

Friday, June 24, 2011 8:36:03 AM

Page 1

Work Order ID: 71214



Parent Item: D3505-1



Parent Item Name: Web

Start Date: 6/24/2011

Required Date: 6/24/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 06-05-30 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2963-125

Manufactured

No

120

Each

121.0000

1

1



105 I Beam Extrusion

Location

Loc Qty

Loc Code

HALL

121

27775

15

28673

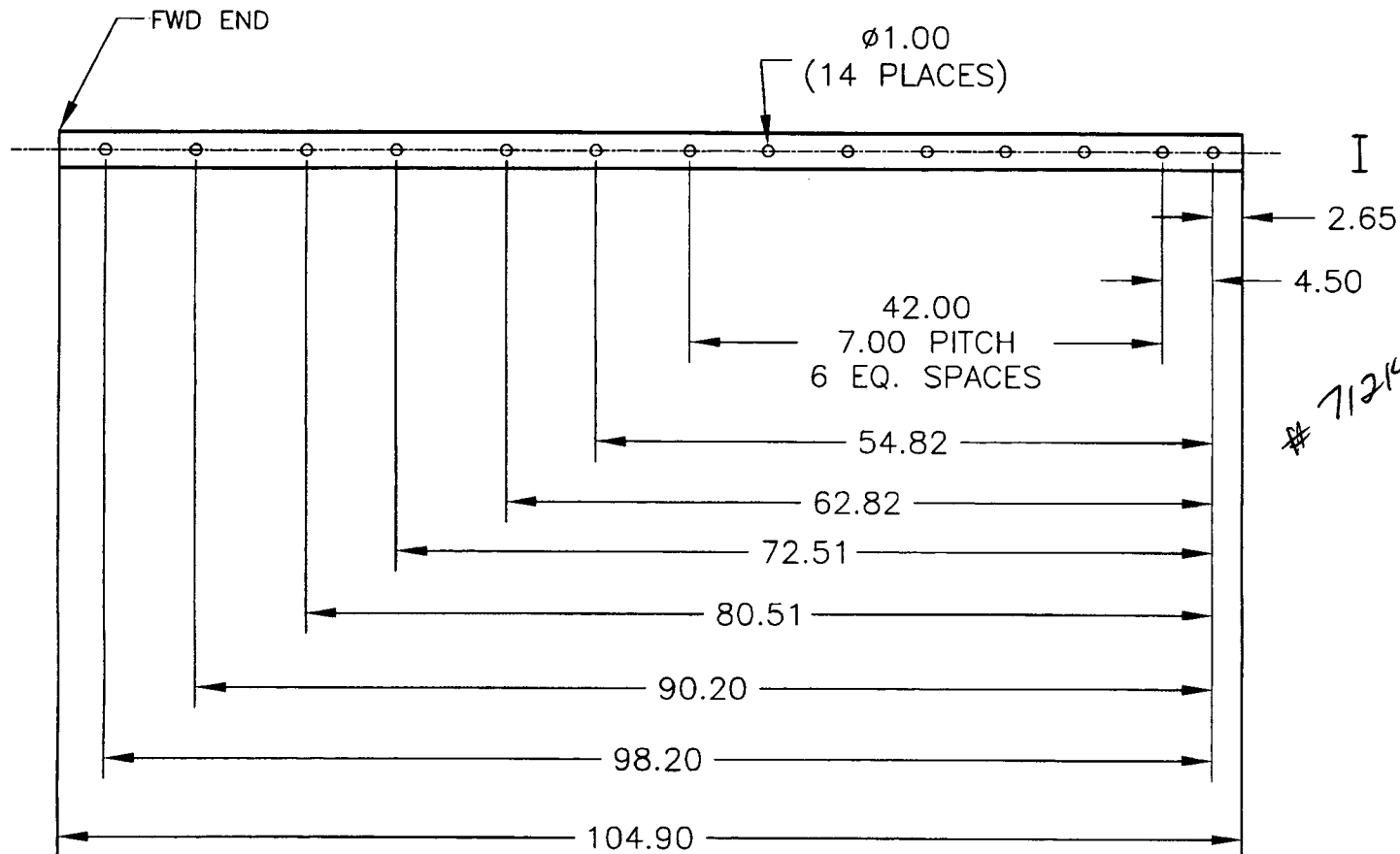
106

OK.

11/06/24

**DART**

DESIGN	DRAWN BY	DART AEROSPACE USA, INC.	
04	04	PORT HADLOCK, WA	
CHECKED	APPROVED	DRAWING NO.	REV. A
06.04.21	06.04.21	D3505	SHEET 1 OF 1
DATE		TITLE	SCALE
06.04.21		WEB	1:15
A		NEW ISSUE	



**D3505-1 WEB**

**D3505-1 WEB**

- 1) MATERIAL: MAKE FROM D2963-125 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) DEBURR SHARP EDGES 0.010 TO 0.020

RELEASED  
06.10.04 #  
REV ECU #851